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'00 – '04 GMC Yukon & '99 – '02 GMC Sierra Grille Installation Instructions



1. This will be our starting point, this is a 2002 GMC Yukon. We provide optional instructions to remount the GMC logo. The small holes in the grille material for the logo must be located and cut by the installer. A simple pair of diagonal cutters or tin snips will suffice. Tools needed: Flat head screwdrivers (1 small, 1 medium), a 10mm socket, and some means of cutting plastic (we used a Dremel tool, but a manual saw will work as well).



2. Open the hood and you will see a shroud to be removed. Using the small screwdriver pry the push-in fasteners out of the sockets. If you pry the centers up then the sockets will easily removed. Put in a safe place, you will reuse these plugs.



3. Remove the shroud.



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4. Begin removing the grille (plastic chrome) from the vehicle. This is done by turning the quick-lock screws $\frac{1}{2}$ turn.



5. Remove the bolt from center, using a 10 mm socket and ratchet or nut driver.



6. To remove the grille, there are 2 clips (1 on each side) below the turn signal. You simply pull while supporting the grille in this area.



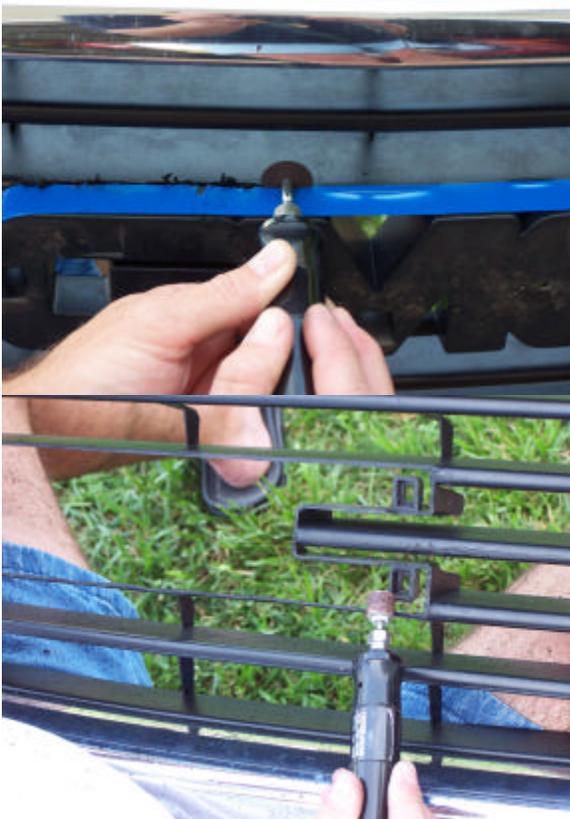
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7. The grille can then be removed from the vehicle.



8. Remove the GMC logo via the tabs (3) on the backside of the grille. You need to decide if you want to cut out the entire old grille or just the raised section for the GMC. Removing the entire grille might seem like more work, but it the opposite. Removing the raised section requires more attention to detail. The instructions show cutting the raised section. This way the GMC is automatically centered by the existing mount.

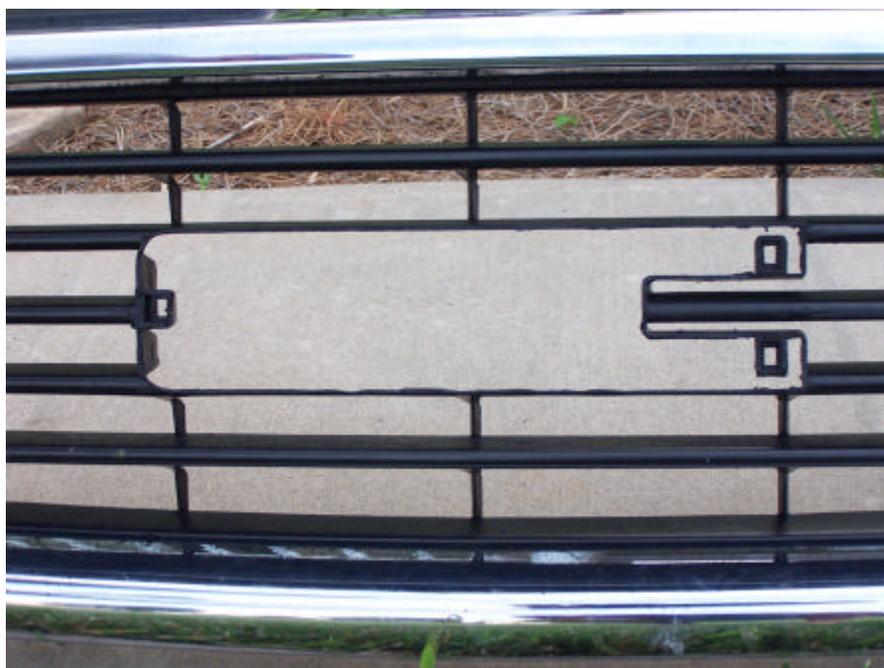


9. With a rotary tool (ie a Dremel) or a manual saw of some sort cut away the raised GMC (or the entire grill fins, leave something to attach the grille). I used colored tape to show a straight line. It doesn't have to be perfect, and it can be cleaned up later. Be careful in this step, I wore safety glasses throughout!

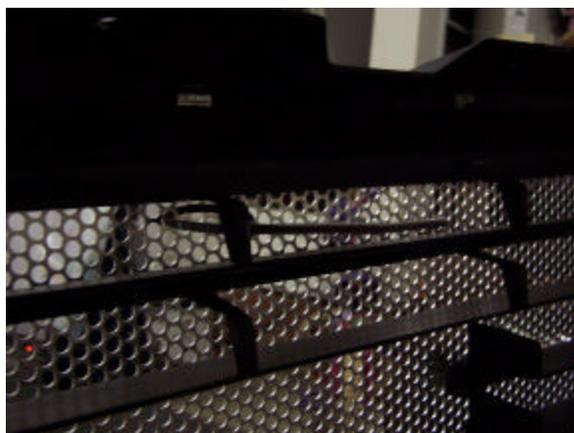
10. Cleanup after the rotary tool cut as the plastic will melt and leave a lot of slag behind. The photo shows a grinding wheel but sandpaper would suffice.



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11. Notice the mounting holes for the GMC logo still remain. This will be used to locate the GMC on the grille when finished. It takes effort to have these features remain intact in the old grille. If you want to save time just center the GMC yourself. We are now ready to install the grille.



12. Place the grille insert on the grille and attach with the provided tie wraps or wire if you prefer. The wire is less noticeable on the front of the grille. You will need to attach it in 6 places, or as you see required.



13. (OPTIONAL) if using the GMC logo mounting then you will have to hold the logo to the grille and mark the locations of the legs and pins. You will need to cut small openings for these features. With the pins protruding through the grille, use the supplied quick nut fasteners to snug the logo to the grille material. An alternative to making the holes is to cut-off the legs and pins and epoxy the logo to the grille.



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14. Reinstall the grille to the vehicle and then the shroud. **The installation is complete!** Clean as you would your paint with a mild detergent and a soft cloth or sponge.