

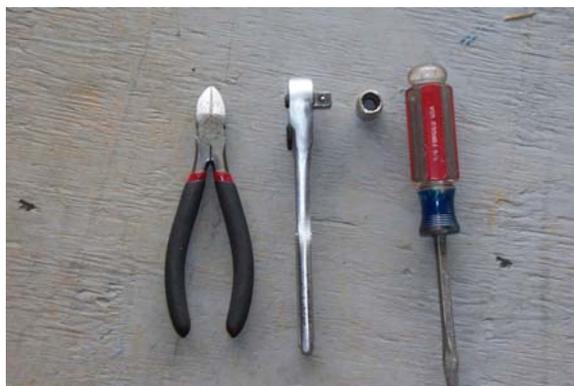


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2004 – 2008 Ford F150 Grille Install Instructions



Upper Grille



Tools Required:

Flat blade screwdriver
Diagonal cutters
Ratchet with 10mm socket

Required Time: allow 30 minutes to an hour.

Kit includes: Upper grille, lower grille, trim and 14 zip ties (10 upper, 4 lower)



Step 1

Using the socket remove the Ford emblem by removing the quicklock nuts from the back side. (Note I have removed the entire grille from the truck but this is not necessary). Keep these nuts if you plan to re-install the Ford emblem.

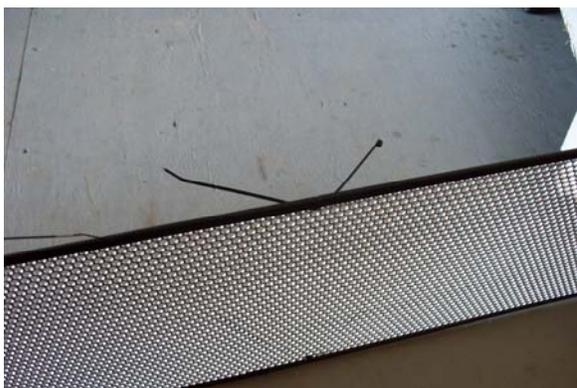


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Step 2

Once the nuts are removed the two tabs need to be pried back to release the pressure off the stems so that it can be easily pulled off of the plastic grille.



Step 3

Prepare the grille by inserting the zipties as shown. This should be done as close to the edge trim as possible to prevent them from being seen. They need to be placed 1 at each corner then 1 at the center of the top and bottom and the other 4 centered between those. The insert is then placed against the OEM grille and the ties go through the honeycomb holes. Start each of the zip ties and then slowly tighten each to create a nice fit. This is important to

start with the center so that it is lined up and then work towards the edges. This is because the truck is rounded and the grille is flat. NOTE: If you want to reinstall the Ford Emblem then you need to hold the grille up to the OEM grille and mark which holes need to be opened up so that the pegs on the FORD emblem will go through the grille and can then be fastened using the OEM fasteners. This is a good idea as it gives the grille a good finishing touch but also secures the grille to the OEM grille in the center. See the optional instructions for details. Once the grille is secure use the diagonal cutters to remove the excess zip tie. **The Upper Grille is complete.**



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Lower Grille



Step 1

Prepare the grille for install by installing the zip ties as shown. Note that in the second picture the back of the grille is facing up; this means that the head of the zip tie is on the back. This will allow for the zip tie to be routed around the OEM grille and then through the head and then out of one of the holes in the grille so that you can tighten the zip tie from the front. This prevents you from having to remove the underskin of the truck to gain access to the back of the OEM grille. This is a little trick we have learned over time. The zip ties should be located 1 in each corner.



Step 2

Route the zip tie through the OEM grille and then through the head of the zip tie and then through the closest adjacent hole in the grille. Keep this LOOSE so that you can do the same on the other side before starting to tighten.



Step 3

Pull the zip ties tight while aligning the grille into the opening. Don't overtighten so as to avoid damage to the grille.



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Step 4

Use the diagonals to cut the excess zip tie about 1" from the grille. Then you can push the 1" section back through the hole from which it is protruding. This way it will not be seen from the front.

The Lower Grille is complete.

Please contact us at help@grilleguy.com if you have any issues as we pride ourselves in providing a quality product in a timely manner and creating satisfied customers!

Optional Instructions



Noting where the stems of the FORD emblem need to go thru, use the diagonal snips to cut away some sections to allow for the stem to go through. Since the Ford Emblem is much larger than the area where the stems are, making the opening larger will not affect the visual appearance. Also there is a pin in the middle that needs to clear as well.

