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Installation instructions and care guide **: 1999 – 2004 Pontiac Grand-Am**

Thanks again for purchasing your custom grille insert from the GrilleGuy. The following are some general guidelines that will simplify the installation process and make owning your GrilleGuy grille an enjoyable experience.

- ? Always place the head of the zip ties behind the grille for a cleaner more custom look. A galvanized /stainless picture hanging wire (not included) can be substituted for the cable ties. This will require access from the rear of the grille and may complicate installation.
- ? You may have to access the rear of the grille opening from underneath the hood or from beneath the car.
- ? Occasional use of an aluminum polish will give your raw grille a brilliant shine

Hardware list:

- 3 perforated aluminum grille inserts
- 2 PVC trim gasket
- 10 weather resistant nylon zip ties

A 2004 Grand-Am 4 door SE is used to demonstrate the installation. These instructions are applicable to all the models listed above.

Tools required: A pair of wire cutters or snips to cut the wire or tie wraps used to mount the grill, and a Phillips head screw driver.

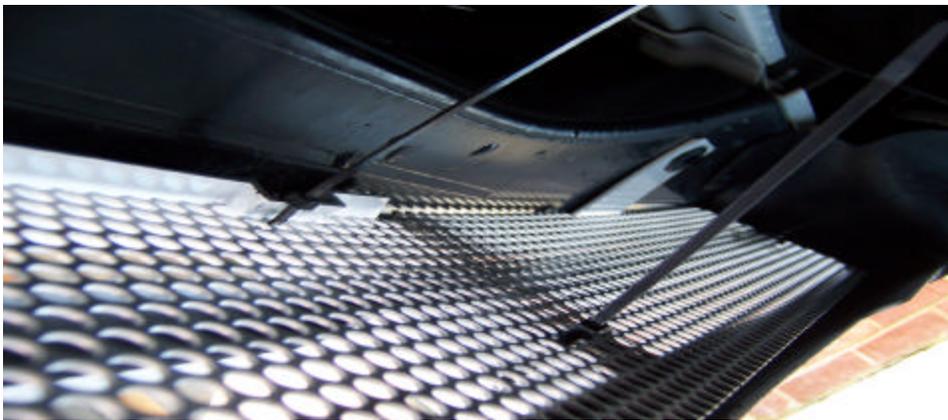
Start by installing the left and right top grilles first, the right (passenger) side is illustrated, but the driver side is just a mirror image as are the grille inserts themselves. Be sure to use the right insert on the right side so that the front on the grill is forward. Start by removing the OEM plastic grilles by removing the screw and pulling the insert out and down. Be careful not to damage the tabs that hold the top of the insert. Insert a cable tie through the tab slot and GrilleGuy grille as shown. Run the end of the cable tie out through the grill and place the grille in position. Place the screw that came with the OEM grille (or optionally use stainless screws) in the appropriate hole in the grille insert and tighten loosely. Now tighten the cable tie as needed to hold the top of the grille, do not over tighten so as to damage the grille. Tighten the screw and clip the end of the cable tie and the upper grille is done.



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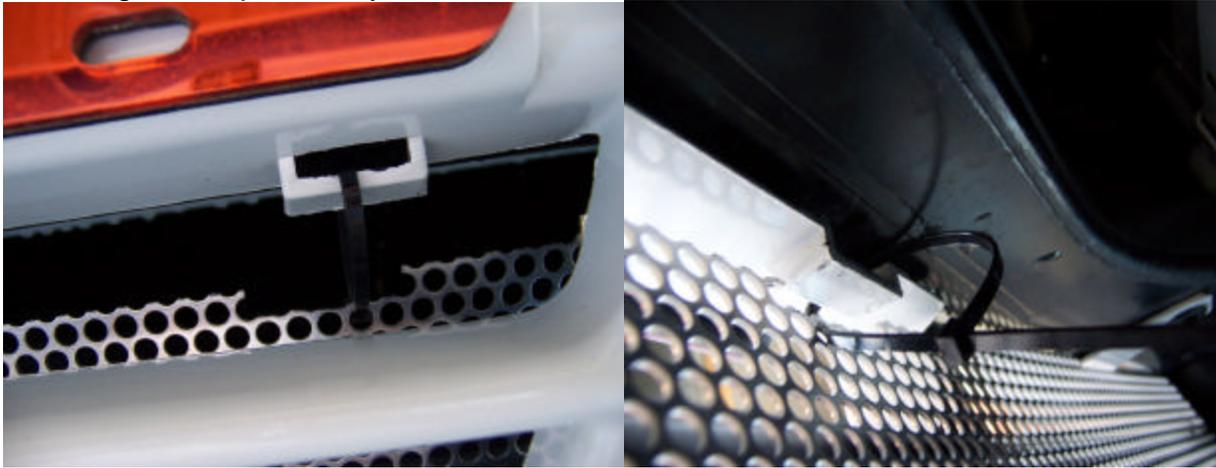
The lower grille is a “put behind grille” and does not require any trim. You will have to get under the front of the bumper to install this grille, you may find it easier to raise the front of the vehicle to do this. However be careful to support the vehicle securely if you do and it is not necessary. Start by holding the grille up behind the plastic lower bumper cover and verify the fit and that you understand how it goes in. The picture below shows how it will look in it’s final position.



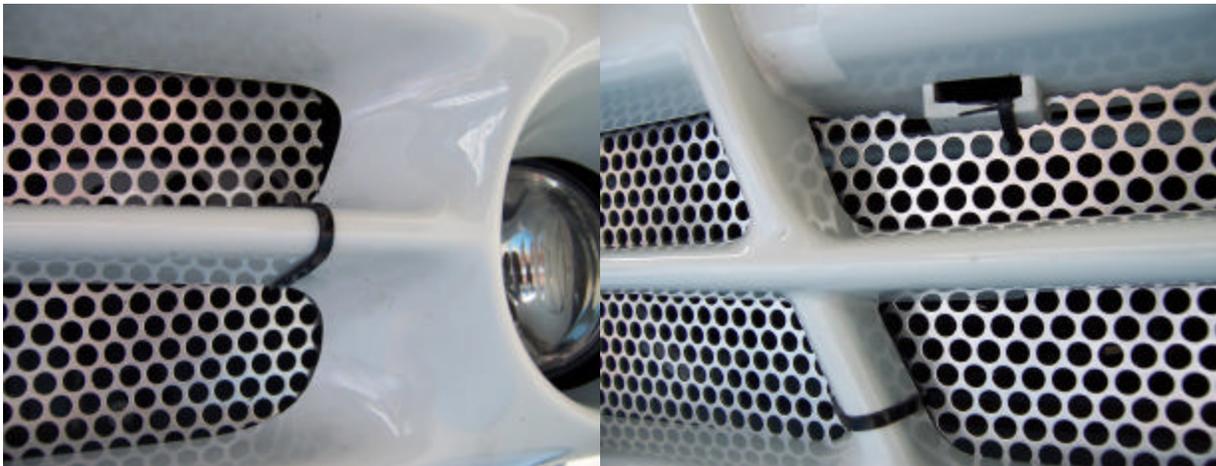


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Thread 2 cable ties through the slots that hold the license plate blanking cover, and then through the grille as shown below, the demo vehicle has the cover removed for mounting a front plate but you can still use these slots with the cover installed.



Partially snug these ties up and fit the grille into it's final position, making sure it is all the way up against the bottom of the bumper and centered. The lower grille piece is just barely wide enough to cover the openings, so be careful to center it or there will be a gap on one side. The slots in the plastic allow for some adjustment as long as the ties are not fully tightened. Now install the remaining ties as shown and gently start to tighten all cable ties up so that the grille is held in the correct position.



Check position a final time before doing the final tightening of all cable ties. Again be careful not to over tighten as this can damage the grille or the plastic bumper cover. Since these tie heads are in the back of the grille you can cut them or leave them long as shown in the upper photo. This installation shows our standard heavy duty weather resistant cable ties that only come in black. If you chose to use different color ties to blend in with a lighter colored car, GrilleGuy can not be responsible if they deteriorate over time due to exposure to the elements.



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Installation complete

