



**GrilleGuy.com, LLC**

## **Installation Instructions and Care guide : 2004 – 2006 Scion xB**

Thanks again for purchasing your custom grille insert from the GrilleGuy. The following are some general guidelines that will simplify the installation process and make owning your GrilleGuy grille an enjoyable experience.

- Please read the instructions on polishing and trim installation before you begin the grille installation
- Always place the head of the cable ties behind the grille for a cleaner more custom look.
- You may have to access the rear of the grille opening from under the hood or from beneath the car.
- Occasional use of an aluminum polish will give your grille a brilliant shine

### Hardware list, Scion xB: Two piece set:

- 2 perforated aluminum grille inserts
- 2 Vinyl (PVC) trim gaskets
- 8 weather resistant nylon zip ties

### Upper & Lower Center Grille Installation Procedure:

Step 1 - Place the grille inside the opening. The grille should conform to the center opening on the car and fit snugly. This will actually provide the some support for the grille.

Step 2 - Use a pencil or magic marker to mark the holes where you want to route the zip ties. On the center grilles, the cable ties will attach to the plastic OEM grille slats. An approximate location is shown in the picture below.





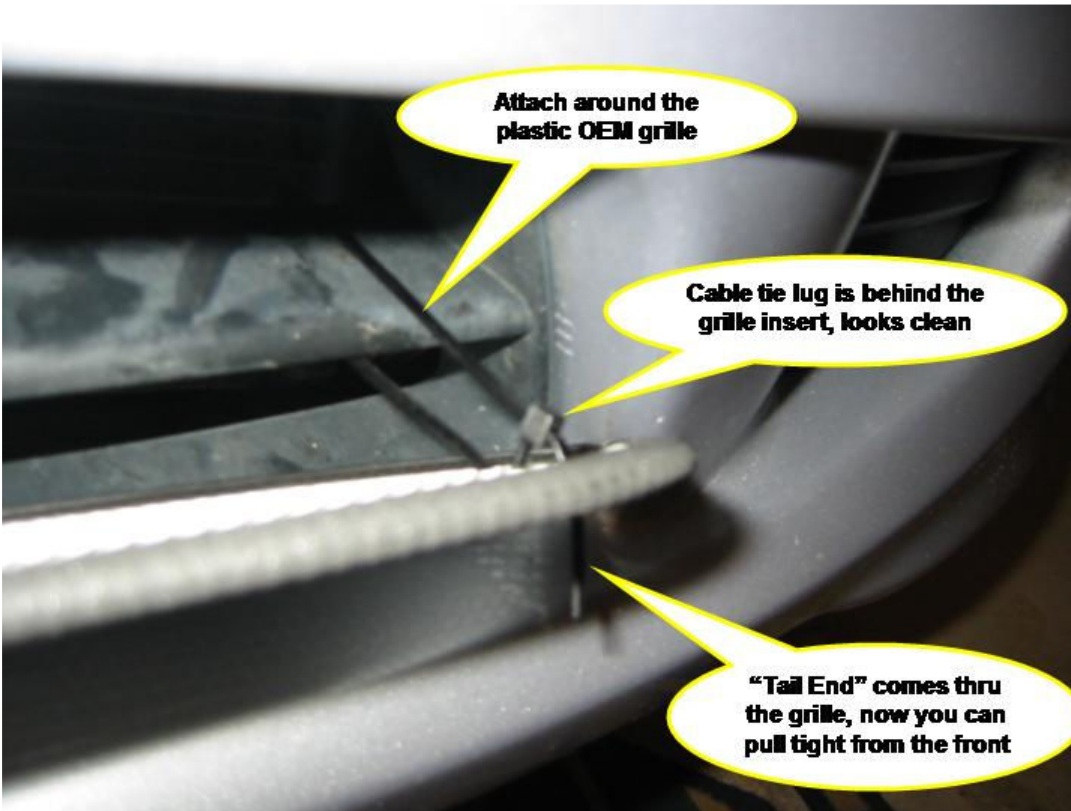
## GrilleGuy.com, LLC

Step 3 - Route a cable tie through an opening in the grille (from the back) and then through the front of the grille via an adjacent hole as shown on the example below. Make sure this matches where you marked the grille.



Generic photo  
from historical files

Step 4 - Wrap the zip ties around or thru the plastic OEM grille. Now, complete the zip tie loop, go ahead and push the zip tie "tail end" thru the back of the grille and out the front. This way you will be able to pull tight from the front side. **Loosely fasten the zip tie, do not tighten at this point.** Repeat steps 3 & 4 for the other sides. You can add as many as you like but 2 cable ties should be plenty. Each cable tie has a 40 pound tensile strength rating, your grille only weighs a pound or so, don't over do it.



Generic photo  
from historical files



## GrilleGuy.com, LLC

Step 5 - Go back and secure each zip tie by pulling slightly on each one. Use an alternating pattern. This will ensure the grille is pulled in evenly and has a secure even fit. Do not over tighten, it is possible to damage the grille insert during this step. Clip off excess cable material.



Generic photo  
from historical files